

Wrought Aluminum Products, 6xxx Series Alloys

Safety Data Sheet

According To Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules And Regulations
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Version: 1.0

SECTION 1: IDENTIFICATION

1.1. Product Identifier

Product Form: Mixture

Product Name: Wrought Aluminum Products, 6xxx Series Alloys

1.2. Intended Use of the Product

Various extruded aluminum parts and products and cast billet.

1.3. Name, Address, and Telephone of the Responsible Party

Company

Sapa Extrusions Americas
9600 West Bryn Mawr Ave, Suite 250
Rosemont, IL 60018
Phone: 800-233-3165

1.4. Emergency Telephone Number

Emergency Number : USA: Chemtrec: 1-800-424-9300 or 1-703-527-3887

SECTION 2: HAZARDS IDENTIFICATION

2.1. Classification of the Substance or Mixture

Classification (GHS-US)

Not classified

2.2. Label Elements

GHS-US Labeling

No labeling applicable

2.3. Other Hazards

This product is physiologically inert in its massive form. However, user-generated dust and/or fumes may pose a physiological hazard if inhaled or ingested. Avoid inhalation of metal dusts and fumes. May cause an influenza-like illness. Avoid skin and eye contact with dusts to prevent mechanical irritation. User-generated dust is easily ignited and difficult to extinguish. This product contains components that are environmentally hazardous and small chips, fine turnings, and dust from processing may be toxic to aquatic life.

2.4. Unknown Acute Toxicity (GHS-US)

No data available

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

3.1. Substances

Not applicable

3.2. Mixture

Name	Product Identifier	% (w/w)	Classification (GHS-US)
Aluminum	(CAS No) 7429-90-5	> 89.9	Comb. Dust Flam. Sol. 1, H228 Water-react. 2, H261
Zinc	(CAS No) 7440-66-6	< 0.1, 0.1 - 1.0, 1.0 - 2.5	Aquatic Acute 1, H400 Aquatic Chronic 1, H410
Magnesium	(CAS No) 7439-95-4	< 0.1, 0.1 - 1.0, 1.0 - 2.1	Flam. Sol. 1, H228 Self-heat. 2, H252 Water-react. 2, H261
Silicon	(CAS No) 7440-21-3	< 0.1, 0.1 - 1.0, 1.0 - 1.8	Comb. Dust
Manganese	(CAS No) 7439-96-5	< 0.1, 0.1 - 1.0, 1.0 - 1.5	Comb. Dust
Copper	(CAS No) 7440-50-8	< 0.1,	Comb. Dust

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		0.1 - 1.0, 1.0 - 1.3	Aquatic Acute 1, H400 Aquatic Chronic 3, H412
Iron	(CAS No) 7439-89-6	< 0.1, 0.1 - 1.0, 1.0 - 1.1,	Comb. Dust Flam. Sol. 1, H228 Self-heat. 1, H251
Chromium	(CAS No) 7440-47-3	< 0.1, 0.1 - 0.5	Comb. Dust,
Lead	(CAS No) 7439-92-1	< 0.1	Acute Tox. 4 (Oral), H302 Acute Tox. 4 (Inhalation: dust,mist), H332 Carc. 1B, H350 Repr. 1A, H360 STOT RE 1, H372 Aquatic Acute 1, H400 Aquatic Chronic 1, H410

* More than one of the ranges of concentration prescribed by Controlled Products Regulations has been used where necessary due to varying composition.

Full text of H-phrases: see section 16

SECTION 4: FIRST AID MEASURES

4.1. Description of First Aid Measures

General: Never give anything by mouth to an unconscious person. If medical advice is needed, have product container or label at hand.

Inhalation: Remove to fresh air and keep at rest in a position comfortable for breathing. Immediately call a POISON CENTER or doctor/physician.

Skin Contact: Cool skin rapidly with cold water after contact with molten product. Removal of solidified molten material from skin requires medical assistance.

Eye Contact: Removal of solidified molten material from the eyes requires medical assistance. Immediately rinse with water for a prolonged period (at least 15 minutes) while holding the eyelids wide open. Remove contact lenses, if present and easy to do. Continue rinsing. Obtain medical attention if irritation develops or persists.

Ingestion: Do not induce vomiting. Rinse mouth. Immediately call a POISON CENTER or doctor/physician.

4.2. Most Important Symptoms and Effects Both Acute and Delayed

General: Under normal conditions of use not expected to present a significant hazard. During processing or physical alteration, flakes or powder cause irritation of the respiratory tract, eyes, skin, and are harmful. Molten material may release toxic, and irritating fumes.

Inhalation: During processing, the most significant route of exposure is by the inhalation (breathing) of fumes. If fumes are inhaled, they can cause a condition commonly known as metal fume fever with symptoms which resemble influenza; Symptoms may be delayed 4-12 hours and begin with a sudden onset of thirst, and a sweet, metallic or foul taste in the mouth. Other symptoms may include upper respiratory tract irritation accompanied by coughing and a dryness of the mucous membranes, lassitude and a generalized feeling of malaise. Fever, chills, muscular pain, mild to severe headache, nausea, occasional vomiting, exaggerated mental activity, profuse sweating, excessive urination, diarrhea and prostration may also occur.

Skin Contact: Causes severe skin burns. Contact with fumes or metal powder will irritate skin. Contact with hot, molten metal will cause thermal burns. Dust may cause irritation in skin folds or by contact in combination with tight clothing. Mechanical damage via flying particles and chipped slag is possible.

Eye Contact: During metal processing, dusts caused from milling and physical alteration will likely cause eye irritation. Fumes from thermal decomposition or molten material will likely be irritating to the eyes. Mechanical damage via flying particles and chipped slag is possible.

Ingestion: Ingestion is not considered a potential route of exposure.

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Chronic Symptoms: Inhalation of iron oxide fumes undergoing decomposition may cause irritation and flu-like symptoms, otherwise iron oxide is not hazardous. Aluminum: Inhalation of finely divided aluminum powder may cause pulmonary fibrosis. Zinc: Prolonged exposure to high concentrations of zinc fumes may cause "zinc shakes", an involuntary twitching of the muscles. Otherwise, zinc is non-toxic. Chromium: Certain hexavalent chromium compounds have been demonstrated to be carcinogenic on the basis of epidemiological investigations on workers and experimental studies in animals. Increased incidences of respiratory cancer have been found in chromium (VI) workers. There is an increased incidence of lung cancer in industrial workers exposed to chromium (VI) compounds. Please refer to IARC volume 23 for a more detailed discussion. Silicon: Can cause chronic bronchitis and narrowing of the airways. Manganese: Chronic exposure can cause inflammation of the lung tissue, scarring the lungs (pulmonary fibrosis). Anemia. Copper: Overexposure to fumes may cause metal fume fever (chills, muscle aches, nausea, fever, dry throat, cough, weakness, and lassitude); metallic or sweet taste; discoloration of skin and hair. Tissue damage of mucous membranes may follow chronic dust exposure. Lead: Exposure can result in lassitude (weakness, exhaustion), insomnia; facial pallor; anorexia, weight loss, malnutrition; constipation, abdominal pain, colic; anemia; gingival lead line; tremor; encephalopathy; kidney disease; hypertension.

4.3. Indication of Any Immediate Medical Attention and Special Treatment Needed

If you feel unwell, seek medical advice (show the label where possible).

SECTION 5: FIRE-FIGHTING MEASURES

5.1. Extinguishing Media

Suitable Extinguishing Media: Use extinguishing media appropriate for surrounding fire.

Unsuitable Extinguishing Media: Do not use water when molten material is involved, may react violently or explosively on contact with water.

5.2. Special Hazards Arising From the Substance or Mixture

Fire Hazard: Dust, chips, or ribbons can be ignited more easily, by an ignition source, by improper machining, or by spontaneous combustion if finely divided and damp.

Explosion Hazard: Product is not explosive.

Reactivity: Stable at ambient temperature and under normal conditions of use.

5.3. Advice for Firefighters

Precautionary Measures Fire: Exercise caution when fighting any chemical fire. Under fire conditions, hazardous fumes will be present.

Firefighting Instructions: Do not breathe fumes from fires or vapors from decomposition.

Protection During Firefighting: Firefighters must use full bunker gear including NIOSH-approved positive-pressure self-contained breathing apparatus to protect against potential hazardous combustion and decomposition products.

Hazardous Combustion Products: Oxides of magnesium. Oxides of copper. Oxides of aluminum. Oxides of lead.

Reference to Other Sections

Refer to section 9 for flammability properties.

SECTION 6: ACCIDENTAL RELEASE MEASURES

6.1. Personal Precautions, Protective Equipment and Emergency Procedures

General Measures: Do not handle until all safety precautions have been read and understood. Avoid breathing (vapors, dust, fumes).

6.1.1. For Non-Emergency Personnel

Protective Equipment: Use appropriate personal protection equipment (PPE).

Emergency Procedures: Avoid creating or spreading dust.

6.1.2. For Emergency Personnel

Protective Equipment: Equip cleanup crew with proper protection. Wear suitable protective clothing, gloves and eye/face protection.

Emergency Procedures: Eliminate ignition sources. Evacuate unnecessary personnel, isolate, and ventilate area.

6.2. Environmental Precautions

Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters.

6.3. Methods and Material for Containment and Cleaning Up

For Containment: Contain and collect as any solid. Avoid generation of dust during clean-up of spills.

Methods for Cleaning Up: Use clean non-sparking tools to collect material and place it into loosely covered plastic containers for later disposal.

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6.4. Reference to Other Sections

See Heading 8. Exposure controls and personal protection.

SECTION 7: HANDLING AND STORAGE

7.1. Precautions for Safe Handling

Additional Hazards When Processed: Do not allow water (or moist air) contact with this material. Product dust is combustible. Use care during processing to minimize generation of dust.

Hygiene Measures: Handle in accordance with good industrial hygiene and safety procedures. Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work. Do not eat, drink or smoke when using this product. Wash hands and forearms thoroughly after handling. Always wash your hands immediately after handling this product, and once again before leaving the workplace.

7.2. Conditions for Safe Storage, Including Any Incompatibilities

Technical Measures: Comply with applicable regulations.

Storage Conditions: Store in original container. Store in dry protected location to prevent any moisture contact. Keep away from heat and flame.

Incompatible Materials: Strong acids. Strong bases. Strong oxidizers. Water, humidity. Alkalis. Corrosive substances in contact with metals may produce flammable hydrogen gas.

Special Rules on Packaging: Store in a closed container.

7.3. Specific End Use(s)

Various extruded aluminum parts and products and cast billet.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1. Control Parameters

For substances listed in section 3 that are not listed here, there are no established Exposure limits from the manufacturer, supplier, importer, or the appropriate advisory agency including: ACGIH (TLV), NIOSH (REL), OSHA (PEL), Canadian provincial governments, or the Mexican government.

Aluminum (7429-90-5)		
Mexico	OEL TWA (mg/m ³)	10 mg/m ³ (dust)
USA ACGIH	ACGIH TWA (mg/m ³)	1 mg/m ³ (respirable fraction)
USA OSHA	OSHA PEL (TWA) (mg/m ³)	15 mg/m ³ (total dust) 5 mg/m ³ (respirable fraction)
USA NIOSH	NIOSH REL (TWA) (mg/m ³)	10 mg/m ³ (total dust) 5 mg/m ³ (respirable dust)
Alberta	OEL TWA (mg/m ³)	10 mg/m ³ (dust)
British Columbia	OEL TWA (mg/m ³)	1.0 mg/m ³ (respirable)
Manitoba	OEL TWA (mg/m ³)	1 mg/m ³ (respirable fraction)
New Brunswick	OEL TWA (mg/m ³)	10 mg/m ³ (metal dust)
Newfoundland & Labrador	OEL TWA (mg/m ³)	1 mg/m ³ (respirable fraction)
Nova Scotia	OEL TWA (mg/m ³)	1 mg/m ³ (respirable fraction)
Nunavut	OEL STEL (mg/m ³)	20 mg/m ³
Nunavut	OEL TWA (mg/m ³)	10 mg/m ³
Northwest Territories	OEL STEL (mg/m ³)	20 mg/m ³
Northwest Territories	OEL TWA (mg/m ³)	10 mg/m ³
Ontario	OEL TWA (mg/m ³)	1 mg/m ³ (respirable)
Prince Edward Island	OEL TWA (mg/m ³)	1 mg/m ³ (respirable fraction)
Québec	VEMP (mg/m ³)	10 mg/m ³
Saskatchewan	OEL STEL (mg/m ³)	20 mg/m ³ (dust)
Saskatchewan	OEL TWA (mg/m ³)	10 mg/m ³ (dust)
Silicon (7440-21-3)		
Mexico	OEL TWA (mg/m ³)	10 mg/m ³ (inhalable fraction)
Mexico	OEL STEL (mg/m ³)	20 mg/m ³
USA OSHA	OSHA PEL (TWA) (mg/m ³)	15 mg/m ³ (total dust) 5 mg/m ³ (respirable fraction)

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USA NIOSH	NIOSH REL (TWA) (mg/m ³)	10 mg/m ³ (total dust) 5 mg/m ³ (respirable dust)
British Columbia	OEL TWA (mg/m ³)	10 mg/m ³ (total dust)
New Brunswick	OEL TWA (mg/m ³)	10 mg/m ³
Nunavut	OEL TWA (mg/m ³)	5 mg/m ³ (respirable mass)
Northwest Territories	OEL TWA (mg/m ³)	5 mg/m ³ (respirable mass)
Ontario	OEL TWA (mg/m ³)	10 mg/m ³ (total dust)
Québec	VEMP (mg/m ³)	10 mg/m ³ (containing no Asbestos and <1% Crystalline silica-total dust)
Saskatchewan	OEL STEL (mg/m ³)	20 mg/m ³
Saskatchewan	OEL TWA (mg/m ³)	10 mg/m ³
Yukon	OEL STEL (mg/m ³)	20 mg/m ³
Yukon	OEL TWA (mg/m ³)	30 mppcf
Copper (7440-50-8)		
Mexico	OEL TWA (mg/m ³)	0.2 mg/m ³ (fume) 1 mg/m ³ (dust and mist)
Mexico	OEL STEL (mg/m ³)	2 mg/m ³ (fume) 2 mg/m ³ (dust and mist)
USA ACGIH	ACGIH TWA (mg/m ³)	0.2 mg/m ³ (fume)
USA OSHA	OSHA PEL (TWA) (mg/m ³)	0.1 mg/m ³ (fume) 1 mg/m ³ (dust and mist)
USA NIOSH	NIOSH REL (TWA) (mg/m ³)	1 mg/m ³ (dust and mist) 0.1 mg/m ³ (fume)
USA IDLH	US IDLH (mg/m ³)	100 mg/m ³ (dust, fume and mist)
Alberta	OEL TWA (mg/m ³)	0.2 mg/m ³ (fume)
British Columbia	OEL TWA (mg/m ³)	1 mg/m ³ (dust and mist)
Manitoba	OEL TWA (mg/m ³)	0.2 mg/m ³ (fume)
New Brunswick	OEL TWA (mg/m ³)	0.2 mg/m ³ (fume)
Newfoundland & Labrador	OEL TWA (mg/m ³)	0.2 mg/m ³ (fume)
Nova Scotia	OEL TWA (mg/m ³)	0.2 mg/m ³ (fume)
Nunavut	OEL STEL (mg/m ³)	0.6 mg/m ³ (fume)
Nunavut	OEL TWA (mg/m ³)	0.2 mg/m ³ (fume)
Northwest Territories	OEL STEL (mg/m ³)	0.6 mg/m ³ (fume)
Northwest Territories	OEL TWA (mg/m ³)	0.2 mg/m ³ (fume)
Ontario	OEL TWA (mg/m ³)	0.2 mg/m ³ (fume)
Prince Edward Island	OEL TWA (mg/m ³)	0.2 mg/m ³ (fume)
Québec	VEMP (mg/m ³)	0.2 mg/m ³ (fume)
Saskatchewan	OEL STEL (mg/m ³)	0.6 mg/m ³ (fume)
Saskatchewan	OEL TWA (mg/m ³)	0.2 mg/m ³ (fume)
Yukon	OEL STEL (mg/m ³)	0.2 mg/m ³ (fume)
Yukon	OEL TWA (mg/m ³)	0.2 mg/m ³ (fume)
Manganese (7439-96-5)		
Mexico	OEL TWA (mg/m ³)	0.2 mg/m ³ 1 mg/m ³ (fume)
Mexico	OEL STEL (mg/m ³)	3 mg/m ³ (fume)
USA ACGIH	ACGIH TWA (mg/m ³)	0.02 mg/m ³ (respirable fraction) 0.1 mg/m ³ (inhalable fraction)
USA OSHA	OSHA PEL (Ceiling) (mg/m ³)	5 mg/m ³ (fume)
USA NIOSH	NIOSH REL (TWA) (mg/m ³)	1 mg/m ³ (fume)
USA NIOSH	NIOSH REL (STEL) (mg/m ³)	3 mg/m ³
USA IDLH	US IDLH (mg/m ³)	500 mg/m ³

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Alberta	OEL TWA (mg/m ³)	0.2 mg/m ³
British Columbia	OEL TWA (mg/m ³)	0.2 mg/m ³
Manitoba	OEL TWA (mg/m ³)	0.02 mg/m ³ (respirable fraction)
New Brunswick	OEL TWA (mg/m ³)	0.2 mg/m ³
Newfoundland & Labrador	OEL TWA (mg/m ³)	0.02 mg/m ³ (respirable fraction)
Nova Scotia	OEL TWA (mg/m ³)	0.02 mg/m ³ (respirable fraction)
Nunavut	OEL Ceiling (mg/m ³)	5 mg/m ³
Nunavut	OEL STEL (mg/m ³)	3 mg/m ³ (fume)
Nunavut	OEL TWA (mg/m ³)	1 mg/m ³ (fume)
Northwest Territories	OEL Ceiling (mg/m ³)	5 mg/m ³
Northwest Territories	OEL STEL (mg/m ³)	3 mg/m ³ (fume)
Northwest Territories	OEL TWA (mg/m ³)	1 mg/m ³ (fume)
Ontario	OEL TWA (mg/m ³)	0.2 mg/m ³
Prince Edward Island	OEL TWA (mg/m ³)	0.02 mg/m ³ (respirable fraction)
Québec	VEMP (mg/m ³)	0.2 mg/m ³ (total dust and fume)
Saskatchewan	OEL STEL (mg/m ³)	0.6 mg/m ³
Saskatchewan	OEL TWA (mg/m ³)	0.2 mg/m ³
Yukon	OEL Ceiling (mg/m ³)	5 mg/m ³
Chromium (7440-47-3)		
Mexico	OEL TWA (mg/m ³)	0.5 mg/m ³
USA ACGIH	ACGIH TWA (mg/m ³)	0.5 mg/m ³
USA OSHA	OSHA PEL (TWA) (mg/m ³)	1 mg/m ³
USA NIOSH	NIOSH REL (TWA) (mg/m ³)	0.5 mg/m ³
USA IDLH	US IDLH (mg/m ³)	250 mg/m ³
Alberta	OEL TWA (mg/m ³)	0.5 mg/m ³
British Columbia	OEL TWA (mg/m ³)	0.5 mg/m ³
Manitoba	OEL TWA (mg/m ³)	0.5 mg/m ³
New Brunswick	OEL TWA (mg/m ³)	0.5 mg/m ³
Newfoundland & Labrador	OEL TWA (mg/m ³)	0.5 mg/m ³
Nova Scotia	OEL TWA (mg/m ³)	0.5 mg/m ³
Nunavut	OEL STEL (mg/m ³)	1.5 mg/m ³
Nunavut	OEL TWA (mg/m ³)	0.5 mg/m ³
Northwest Territories	OEL STEL (mg/m ³)	1.5 mg/m ³
Northwest Territories	OEL TWA (mg/m ³)	0.5 mg/m ³
Ontario	OEL TWA (mg/m ³)	0.5 mg/m ³
Prince Edward Island	OEL TWA (mg/m ³)	0.5 mg/m ³
Québec	VEMP (mg/m ³)	0.5 mg/m ³
Saskatchewan	OEL STEL (mg/m ³)	1.5 mg/m ³
Saskatchewan	OEL TWA (mg/m ³)	0.5 mg/m ³
Yukon	OEL STEL (mg/m ³)	3.0 mg/m ³
Yukon	OEL TWA (mg/m ³)	0.1 mg/m ³
Lead (7439-92-1)		
Mexico	OEL TWA (mg/m ³)	0.15 mg/m ³ (dust and fume)
USA ACGIH	ACGIH TWA (mg/m ³)	0.05 mg/m ³
USA OSHA	OSHA PEL (TWA) (mg/m ³)	50 µg/m ³
USA NIOSH	NIOSH REL (TWA) (mg/m ³)	0.050 mg/m ³
USA IDLH	US IDLH (mg/m ³)	100 mg/m ³
Alberta	OEL TWA (mg/m ³)	0.05 mg/m ³
British Columbia	OEL TWA (mg/m ³)	0.05 mg/m ³
Manitoba	OEL TWA (mg/m ³)	0.05 mg/m ³
New Brunswick	OEL TWA (mg/m ³)	0.05 mg/m ³

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Newfoundland & Labrador	OEL TWA (mg/m ³)	0.05 mg/m ³
Nova Scotia	OEL TWA (mg/m ³)	0.05 mg/m ³
Nunavut	OEL STEL (mg/m ³)	0.45 mg/m ³
Nunavut	OEL TWA (mg/m ³)	0.15 mg/m ³
Northwest Territories	OEL STEL (mg/m ³)	0.45 mg/m ³
Northwest Territories	OEL TWA (mg/m ³)	0.15 mg/m ³
Ontario	OEL TWA (mg/m ³)	0.05 mg/m ³ (designated substances regulation)
Prince Edward Island	OEL TWA (mg/m ³)	0.05 mg/m ³
Québec	VEMP (mg/m ³)	0.05 mg/m ³
Saskatchewan	OEL STEL (mg/m ³)	0.15 mg/m ³
Saskatchewan	OEL TWA (mg/m ³)	0.05 mg/m ³
Yukon	OEL STEL (mg/m ³)	0.45 mg/m ³ (dust and fume)
Yukon	OEL TWA (mg/m ³)	0.15 mg/m ³ (dust and fume)

8.2. Exposure Controls

Appropriate Engineering Controls: Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure. Ensure adequate ventilation, especially in confined areas. Avoid dust production. Avoid creating or spreading dust. Ensure that dust-handling systems (such as exhaust ducts, dust collectors, vessels, and processing equipment) are designed in a manner to prevent the escape of dust into the work area (i.e., there is no leakage from the equipment).

Personal Protective Equipment: Safety glasses. Gloves. Insufficient ventilation: wear respiratory protection. Protective clothing.



Materials for Protective Clothing: With molten material wear thermally protective clothing.

Hand Protection: Wear chemically resistant protective gloves. If material is hot, wear thermally resistant protective gloves.

Eye Protection: Chemical goggles or face shield. Face shield.

Skin and Body Protection: Wear suitable protective clothing.

Respiratory Protection: Use a NIOSH-approved respirator or self-contained breathing apparatus whenever exposure may exceed established Occupational Exposure Limits. Wear approved mask.

Environmental Exposure Controls: Do not allow the product to be released into the environment.

Consumer Exposure Controls: Do not eat, drink or smoke during use.

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

9.1. Information on Basic Physical and Chemical Properties

Physical State	: Solid
Appearance	: Silvery: plate, rod, bar, extrusion, log, forgings, etc.
Odor	: None
Odor Threshold	: Not applicable
pH	: Not applicable
Evaporation Rate	: Not available
Melting Point	: 1030 - 1210 °F (554-654 °C)
Freezing Point	: Not available
Boiling Point	: Not applicable
Flash Point	: Not available
Auto-ignition Temperature	: Not available
Decomposition Temperature	: Not available
Flammability (solid, gas)	: Not available
Lower Flammable Limit	: Not available
Upper Flammable Limit	: Not available
Vapor Pressure	: Not applicable
Relative Vapor Density at 20 °C	: Not available

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Relative Density	: Not available
Specific gravity / density	: 2.69-2.72 g/cm ³ (0.097-0.099 lb/ft ³)
Specific Gravity	: Not available
Solubility	: Water: None
Partition Coefficient: N-Octanol/Water	: Not applicable
Viscosity	: Not available
Explosion Data – Sensitivity to Mechanical Impact	: Not expected to present an explosion hazard due to mechanical impact
Explosion Data – Sensitivity to Static Discharge	: Not expected to present an explosion hazard due to static discharge

SECTION 10: STABILITY AND REACTIVITY

- 10.1. Reactivity:** Stable at ambient temperature and under normal conditions of use.
- 10.2. Chemical Stability:** Stable under recommended handling and storage conditions (see section 7).
- 10.3. Possibility of Hazardous Reactions:** Hazardous polymerization will not occur.
- 10.4. Conditions to Avoid:** Protect from moisture. Incompatible materials.
- 10.5. Incompatible Materials:** Strong acids. Strong bases. Strong oxidizers. Water, humidity. Alkalis. Corrosive substances in contact with metals may produce flammable hydrogen gas.
- 10.6. Hazardous Decomposition Products:** Under conditions of fire this material may produce: Oxides of iron. Oxides of copper. Oxides of aluminum. Oxides of zinc.

SECTION 11: TOXICOLOGICAL INFORMATION

11.1. Information on Toxicological Effects - Product

Acute Toxicity: Not classified

LD50 and LC50 Data: Not available

Skin Corrosion/Irritation: Not classified

pH: Not applicable

Serious Eye Damage/Irritation: Not classified

pH: Not applicable

Respiratory or Skin Sensitization: Not classified

Germ Cell Mutagenicity: Not classified

Teratogenicity: Not classified

Carcinogenicity: Not classified

Specific Target Organ Toxicity (Repeated Exposure): Not classified

Reproductive Toxicity: Not classified

Specific Target Organ Toxicity (Single Exposure): Not classified

Aspiration Hazard: Not classified

Symptoms/Injuries After Inhalation: During processing, the most significant route of exposure is by the inhalation (breathing) of fumes. If fumes are inhaled, they can cause a condition commonly known as metal fume fever with symptoms which resemble influenza; Symptoms may be delayed 4-12 hours and begin with a sudden onset of thirst, and a sweet, metallic or foul taste in the mouth. Other symptoms may include upper respiratory tract irritation accompanied by coughing and a dryness of the mucous membranes, lassitude and a generalized feeling of malaise. Fever, chills, muscular pain, mild to severe headache, nausea, occasional vomiting, exaggerated mental activity, profuse sweating, excessive urination, diarrhea and prostration may also occur.

Symptoms/Injuries After Skin Contact: Causes severe skin burns. Contact with fumes or metal powder will irritate skin. Contact with hot, molten metal will cause thermal burns. Dust may cause irritation in skin folds or by contact in combination with tight clothing. Mechanical damage via flying particles and chipped slag is possible.

Symptoms/Injuries After Eye Contact: During metal processing, dusts caused from milling and physical alteration will likely cause eye irritation. Fumes from thermal decomposition or molten material will likely be irritating to the eyes. Mechanical damage via flying particles and chipped slag is possible.

Symptoms/Injuries After Ingestion: Ingestion is not considered a potential route of exposure.

Chronic Symptoms: Inhalation of iron oxide fumes undergoing decomposition may cause irritation and flu-like symptoms, otherwise iron oxide is not hazardous. Aluminum: Inhalation of finely divided aluminum powder may cause pulmonary fibrosis. Zinc: Prolonged exposure to high concentrations of zinc fumes may cause "zinc shakes", an involuntary twitching of the muscles. Otherwise, zinc is non-toxic. Chromium: Certain hexavalent chromium compounds have been demonstrated to be carcinogenic on the basis of epidemiological investigations on workers and experimental studies in animals. Increased incidences of respiratory cancer have been

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found in chromium (VI) workers. There is an increased incidence of lung cancer in industrial workers exposed to chromium (VI) compounds. Please refer to IARC volume 23 for a more detailed discussion. Silicon: Can cause chronic bronchitis and narrowing of the airways. Manganese: Chronic exposure can cause inflammation of the lung tissue, scarring the lungs (pulmonary fibrosis). Anemia. Copper: Overexposure to fumes may cause metal fume fever (chills, muscle aches, nausea, fever, dry throat, cough, weakness, and lassitude); metallic or sweet taste; discoloration of skin and hair. Tissue damage of mucous membranes may follow chronic dust exposure. Lead: Exposure can result in lassitude (weakness, exhaustion), insomnia; facial pallor; anorexia, weight loss, malnutrition; constipation, abdominal pain, colic; anemia; gingival lead line; tremor; encephalopathy; kidney disease; hypertension.

11.2. Information on Toxicological Effects - Ingredient(s)

LD50 and LC50 Data:

Iron (7439-89-6)	
LD50 Oral Rat	98.6 g/kg
Manganese (7439-96-5)	
LD50 Oral Rat	> 2000 mg/kg
Chromium (7440-47-3)	
LD50 Oral Rat	> 5000 mg/kg
Lead (7439-92-1)	
ATE US (oral)	500.00 mg/kg body weight
ATE US (dust, mist)	1.50 mg/l/4h
Chromium (7440-47-3)	
IARC Group	3
Lead (7439-92-1)	
IARC Group	2A
National Toxicology Program (NTP) Status	Reasonably anticipated to be Human Carcinogen.

SECTION 12: ECOLOGICAL INFORMATION

12.1. Toxicity

Zinc (7440-66-6)	
LC50 Fish 1	2.16 - 3.05 mg/l (Exposure time: 96 h - Species: Pimephales promelas [flow-through])
EC50 Daphnia 1	0.139 - 0.908 mg/l (Exposure time: 48 h - Species: Daphnia magna [Static])
LC 50 Fish 2	0.211 - 0.269 mg/l (Exposure time: 96 h - Species: Pimephales promelas [semi-static])
Copper (7440-50-8)	
LC50 Fish 1	<= 0.0068 (0.0068 - 0.0156) mg/l (Exposure time: 96 h - Species: Pimephales promelas)
EC50 Daphnia 1	0.03 mg/l (Exposure time: 48 h - Species: Daphnia magna [Static])
EC50 Other Aquatic Organisms 1	0.0426 (0.0426 - 0.0535) mg/l (Exposure time: 72 h - Species: Pseudokirchneriella subcapitata [static])
LC 50 Fish 2	0.3 mg/l (Exposure time: 96 h - Species: Pimephales promelas [static])
EC50 Other Aquatic Organisms 2	0.031 (0.031 - 0.054) mg/l (Exposure time: 96 h - Species: Pseudokirchneriella subcapitata [static])
Manganese (7439-96-5)	
NOEC chronic fish	3.6 mg/l (Exposure time: 96h; Species: Oncorhynchus mykiss)
Lead (7439-92-1)	
LC50 Fish 1	0.44 mg/l (Exposure time: 96 h - Species: Cyprinus carpio [semi-static])
EC50 Daphnia 1	600 µg/l (Exposure time: 48 h - Species: water flea)
LC 50 Fish 2	1.17 mg/l (Exposure time: 96 h - Species: Oncorhynchus mykiss [flow-through])

12.2 Persistence and Degradability

Copper (7440-50-8)	
Persistence and Degradability	Not readily biodegradable.

12.3. Bioaccumulative Potential

Not available

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12.4. Mobility in Soil

Not available

12.5. Other Adverse Effects

Other Information: Avoid release to the environment.

SECTION 13: DISPOSAL CONSIDERATIONS

13.1. Waste treatment methods

Sewage Disposal Recommendations: Do not empty into drains; dispose of this material and its container in a safe way.

Additional Information: Recycle the material as far as possible.

Ecology – Waste Materials: Avoid release to the environment.

SECTION 14: TRANSPORT INFORMATION

14.1. In Accordance with DOT Not regulated for transport

14.2. In Accordance with IMDG Not regulated for transport

14.3. In Accordance with IATA Not regulated for transport

14.4. In Accordance with TDG Not regulated for transport

SECTION 15: REGULATORY INFORMATION

15.1. US Federal Regulations

Aluminum (7429-90-5)	
Listed on the United States TSCA (Toxic Substances Control Act) inventory	
Listed on United States SARA Section 313	
SARA Section 313 - Emission Reporting	1.0 % (dust or fume only)
Silicon (7440-21-3)	
Listed on the United States TSCA (Toxic Substances Control Act) inventory	
Zinc (7440-66-6)	
Listed on the United States TSCA (Toxic Substances Control Act) inventory	
Listed on United States SARA Section 313	
SARA Section 313 - Emission Reporting	1.0 % (dust or fume only)
Copper (7440-50-8)	
Listed on the United States TSCA (Toxic Substances Control Act) inventory	
Listed on United States SARA Section 313	
SARA Section 313 - Emission Reporting	1.0 %
Magnesium (7439-95-4)	
Listed on the United States TSCA (Toxic Substances Control Act) inventory	
Iron (7439-89-6)	
Listed on the United States TSCA (Toxic Substances Control Act) inventory	
Manganese (7439-96-5)	
Listed on the United States TSCA (Toxic Substances Control Act) inventory	
Listed on United States SARA Section 313	
SARA Section 313 - Emission Reporting	1.0 %
Chromium (7440-47-3)	
Listed on the United States TSCA (Toxic Substances Control Act) inventory	
Listed on United States SARA Section 313	
SARA Section 313 - Emission Reporting	1.0 %
Lead (7439-92-1)	
Listed on the United States TSCA (Toxic Substances Control Act) inventory	
Listed on United States SARA Section 313	
SARA Section 313 - Emission Reporting	0.1 %
15.2. US State Regulations	
Lead (7439-92-1)	
U.S. - California - Proposition 65 - Carcinogens List	WARNING: This product contains chemicals known to the State of

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	California to cause cancer.
U.S. - California - Proposition 65 - Developmental Toxicity	WARNING: This product contains chemicals known to the State of California to cause birth defects.
U.S. - California - Proposition 65 - Reproductive Toxicity - Female	WARNING: This product contains chemicals known to the State of California to cause (Female) reproductive harm.
U.S. - California - Proposition 65 - Reproductive Toxicity - Male	WARNING: This product contains chemicals known to the State of California to cause (Male) reproductive harm.
Aluminum (7429-90-5)	
U.S. - Massachusetts - Right To Know List U.S. - New Jersey - Right to Know Hazardous Substance List U.S. - Pennsylvania - RTK (Right to Know) - Environmental Hazard List U.S. - Pennsylvania - RTK (Right to Know) List	
Silicon (7440-21-3)	
U.S. - Massachusetts - Right To Know List U.S. - New Jersey - Right to Know Hazardous Substance List U.S. - Pennsylvania - RTK (Right to Know) List	
Zinc (7440-66-6)	
U.S. - Massachusetts - Right To Know List U.S. - New Jersey - Right to Know Hazardous Substance List U.S. - Pennsylvania - RTK (Right to Know) - Environmental Hazard List U.S. - Pennsylvania - RTK (Right to Know) List	
Copper (7440-50-8)	
U.S. - Massachusetts - Right To Know List U.S. - New Jersey - Right to Know Hazardous Substance List U.S. - Pennsylvania - RTK (Right to Know) - Environmental Hazard List U.S. - Pennsylvania - RTK (Right to Know) List	
Magnesium (7439-95-4)	
U.S. - Massachusetts - Right To Know List U.S. - New Jersey - Right to Know Hazardous Substance List U.S. - Pennsylvania - RTK (Right to Know) List	
Manganese (7439-96-5)	
U.S. - Massachusetts - Right To Know List U.S. - New Jersey - Right to Know Hazardous Substance List U.S. - Pennsylvania - RTK (Right to Know) - Environmental Hazard List U.S. - Pennsylvania - RTK (Right to Know) List	
Chromium (7440-47-3)	
U.S. - Massachusetts - Right To Know List U.S. - New Jersey - Right to Know Hazardous Substance List U.S. - Pennsylvania - RTK (Right to Know) - Environmental Hazard List U.S. - Pennsylvania - RTK (Right to Know) - Special Hazardous Substances U.S. - Pennsylvania - RTK (Right to Know) List	
Lead (7439-92-1)	
U.S. - Massachusetts - Right To Know List U.S. - New Jersey - Right to Know Hazardous Substance List U.S. - Pennsylvania - RTK (Right to Know) - Environmental Hazard List U.S. - Pennsylvania - RTK (Right to Know) List	

15.3. Canadian Regulations

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WHMIS Classification	Uncontrolled product according to WHMIS classification criteria

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Aluminum (7429-90-5)	
Listed on the Canadian DSL (Domestic Substances List)	
Listed on the Canadian IDL (Ingredient Disclosure List)	
IDL Concentration 1 %	
WHMIS Classification	Class B Division 6 - Reactive Flammable Material Class B Division 4 - Flammable Solid
Silicon (7440-21-3)	
Listed on the Canadian DSL (Domestic Substances List)	
WHMIS Classification	Uncontrolled product according to WHMIS classification criteria
Zinc (7440-66-6)	
Listed on the Canadian DSL (Domestic Substances List)	
WHMIS Classification	Uncontrolled product according to WHMIS classification criteria
Copper (7440-50-8)	
Listed on the Canadian DSL (Domestic Substances List)	
Listed on the Canadian IDL (Ingredient Disclosure List)	
IDL Concentration 1 %	
WHMIS Classification	Uncontrolled product according to WHMIS classification criteria
Magnesium (7439-95-4)	
Listed on the Canadian DSL (Domestic Substances List)	
WHMIS Classification	Class B Division 4 - Flammable Solid Class B Division 6 - Reactive Flammable Material
Iron (7439-89-6)	
Listed on the Canadian DSL (Domestic Substances List)	
WHMIS Classification	Class B Division 4 - Flammable Solid Class B Division 6 - Reactive Flammable Material
Manganese (7439-96-5)	
Listed on the Canadian DSL (Domestic Substances List)	
Listed on the Canadian IDL (Ingredient Disclosure List)	
IDL Concentration 1 %	
WHMIS Classification	Uncontrolled product according to WHMIS classification criteria
Chromium (7440-47-3)	
Listed on the Canadian DSL (Domestic Substances List)	
Listed on the Canadian IDL (Ingredient Disclosure List)	
IDL Concentration 0.1 %	
WHMIS Classification	Uncontrolled product according to WHMIS classification criteria
Lead (7439-92-1)	
Listed on the Canadian DSL (Domestic Substances List)	
Listed on the Canadian IDL (Ingredient Disclosure List)	
IDL Concentration 0.1 %	
WHMIS Classification	Class D Division 2 Subdivision A - Very toxic material causing other toxic effects Class D Division 2 Subdivision B - Toxic material causing other toxic effects

This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations (CPR) and the SDS contains all of the information required by CPR.

SECTION 16: OTHER INFORMATION, INCLUDING DATE OF PREPARATION OR LAST REVISION

Revision Date : 12/30/2014
Other Information : This document has been prepared in accordance with the SDS requirements of the OSHA Hazard Communication Standard 29 CFR 1910.1200.

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GHS Full Text Phrases:

Acute Tox. 4 (Inhalation: dust,mist)	Acute toxicity (inhalation: dust,mist) Category 4
Acute Tox. 4 (Oral)	Acute toxicity (oral) Category 4
Aquatic Acute 1	Hazardous to the aquatic environment - Acute Hazard Category 1
Aquatic Chronic 1	Hazardous to the aquatic environment - Chronic Hazard Category 1
Aquatic Chronic 3	Hazardous to the aquatic environment - Chronic Hazard Category 3
Carc. 1B	Carcinogenicity Category 1B
Comb. Dust	Combustible Dust
Flam. Sol. 1	Flammable solids Category 1
Repr. 1A	Reproductive toxicity Category 1A
Self-heat. 1	Self-heating substances and mixtures Category 1
Self-heat. 2	Self-heating substances and mixtures Category 2
STOT RE 1	Specific target organ toxicity (repeated exposure) Category 1
Water-react. 2	Substances and mixtures which in contact with water emit flammable gases Category 2
H228	Flammable solid
H232	May form combustible dust concentrations in air
H251	Self-heating: may catch fire
H252	Self-heating in large quantities; may catch fire
H261	In contact with water releases flammable gases
H302	Harmful if swallowed
H332	Harmful if inhaled
H350	May cause cancer
H360	May damage fertility or the unborn child
H372	Causes damage to organs through prolonged or repeated exposure
H400	Very toxic to aquatic life
H410	Very toxic to aquatic life with long lasting effects
H412	Harmful to aquatic life with long lasting effects

Party Responsible for the Preparation of This Document

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This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.

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