



# SAFETY DATA SHEET

THE DOW CHEMICAL COMPANY

**Product name:** FROTH-PAK™ Polyol INT 1.75 HFC Blend

**Issue Date:** 05/24/2016

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THE DOW CHEMICAL COMPANY encourages and expects you to read and understand the entire (M)SDS, as there is important information throughout the document. We expect you to follow the precautions identified in this document unless your use conditions would necessitate other appropriate methods or actions.

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## 1. IDENTIFICATION

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**Product name:** FROTH-PAK™ Polyol INT 1.75 HFC Blend

### Recommended use of the chemical and restrictions on use

**Identified uses:** For industrial use. Component(s) for the manufacture of urethane polymers. We recommend that you use this product in a manner consistent with the listed use. If your intended use is not consistent with the stated use, please contact your sales or technical service representative.

### COMPANY IDENTIFICATION

THE DOW CHEMICAL COMPANY  
2030 WILLARD H DOW CENTER  
MIDLAND MI 48674-0000  
UNITED STATES

**Customer Information Number:**

800-258-2436  
SDSQuestion@dow.com

### EMERGENCY TELEPHONE NUMBER

**24-Hour Emergency Contact:** CHEMTREC +1 800-424-9300

**Local Emergency Contact:** 800-424-9300

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## 2. HAZARDS IDENTIFICATION

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### Hazard classification

This material is hazardous under the criteria of the Federal OSHA Hazard Communication Standard 29CFR 1910.1200.

Gases under pressure - Liquefied gas

Reproductive toxicity - Category 2

### Label elements

#### Hazard pictograms



Dow - 346963

282 B

Signal word: **WARNING!**

### Hazards

Contains gas under pressure; may explode if heated.  
Suspected of damaging fertility or the unborn child.

### Precautionary statements

#### Prevention

Obtain special instructions before use.  
Do not handle until all safety precautions have been read and understood.  
Wear protective gloves/ protective clothing/ eye protection/ face protection.

#### Response

IF exposed or concerned: Get medical advice/ attention.

#### Storage

Store locked up.  
Protect from sunlight. Store in a well-ventilated place.

#### Disposal

Dispose of contents/ container to an approved waste disposal plant.

### Other hazards

No data available

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## 3. COMPOSITION/INFORMATION ON INGREDIENTS

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This product is a mixture.

Component	CASRN	Concentration
1,1,1,2-Tetrafluoroethane	811-97-2	>= 10.0 - <= 30.0 %
Glycerol propylene oxide polymer	25791-96-2	>= 10.0 - <= 30.0 %
Polyester polyol, aromatic	Not available	>= 10.0 - <= 30.0 %
Sucrose , propylene oxide	9049-71-2	>= 10.0 - <= 30.0 %
Tris(1-chloro-2-propyl) phosphate	13674-84-5	>= 10.0 - <= 30.0 %
1,1,1,3,3-Pentafluoropropane	460-73-1	>= 1.0 - <= 10.0 %
Triethyl phosphate	78-40-0	>= 1.0 - <= 5.0 %
Ethylene glycol	107-21-1	> 0.1 - < 1.0 %
N,N,N',N',N''-Pentamethylene triamine	3855-32-1	>= 0.1 - < 1.0 %

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## 4. FIRST AID MEASURES

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### Description of first aid measures

**General advice:** First Aid responders should pay attention to self-protection and use the recommended protective clothing (chemical resistant gloves, splash protection). If potential for exposure exists refer to Section 8 for specific personal protective equipment.

**Inhalation:** Move person to fresh air. If not breathing, give artificial respiration; if by mouth to mouth use rescuer protection (pocket mask, etc). If breathing is difficult, oxygen should be administered by qualified personnel. Call a physician or transport to a medical facility.

**Skin contact:** Wash off with plenty of water.

**Eye contact:** Flush eyes thoroughly with water for several minutes. Remove contact lenses after the initial 1-2 minutes and continue flushing for several additional minutes. If effects occur, consult a physician, preferably an ophthalmologist.

**Ingestion:** Do not induce vomiting. Call a physician and/or transport to emergency facility immediately.

**Most important symptoms and effects, both acute and delayed:** Aside from the information found under Description of first aid measures (above) and Indication of immediate medical attention and special treatment needed (below), any additional important symptoms and effects are described in Section 11: Toxicology Information.

### Indication of any immediate medical attention and special treatment needed

**Notes to physician:** Maintain adequate ventilation and oxygenation of the patient. This material is a cholinesterase inhibitor. Treat symptomatically. In case of severe acute poisoning, use antidote immediately after establishing an open airway and respiration. Atropine, only by injection, is the preferable antidote. Oximes, such as 2-PAM/protopam, may be therapeutic if used early; however, use only in conjunction with atropine. Attempt seizure control with diazepam 5-10 mg (adults) intravenous over 2-3 minutes. Repeat every 5-10 minutes as needed. Monitor for hypotension, respiratory depression, and need for intubation. Consider second agent if seizures persist after 30 mg. If seizures persist or recur administer phenobarbital 600-1200 mg (adults) intravenous diluted in 60 ml 0.9% saline given at 25-50 mg/minute. Evaluate for hypoxia, dysrhythmia, electrolyte disturbance, hypoglycemia (treat adults with dextrose 100 mg intravenous). If exposed, plasma and red blood cell cholinesterase tests may indicate significance of exposure (baseline data are useful). Exposure may increase "myocardial irritability". Do not administer sympathomimetic drugs such as epinephrine unless absolutely necessary. Treatment of exposure should be directed at the control of symptoms and the clinical condition of the patient.

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## 5. FIREFIGHTING MEASURES

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**Suitable extinguishing media:** Water fog or fine spray. Dry chemical fire extinguishers. Carbon dioxide fire extinguishers. Foam. Alcohol resistant foams (ATC type) are preferred. General purpose synthetic foams (including AFFF) or protein foams may function, but will be less effective.

**Unsuitable extinguishing media:** Do not use direct water stream. May spread fire.

**Special hazards arising from the substance or mixture**

**Hazardous combustion products:** During a fire, smoke may contain the original material in addition to combustion products of varying composition which may be toxic and/or irritating. Combustion products may include and are not limited to: Carbon monoxide. Carbon dioxide. Hydrogen halides.

**Unusual Fire and Explosion Hazards:** Container may rupture from gas generation in a fire situation. Blowing agent vaporizes quickly at room temperature. Violent steam generation or eruption may occur upon application of direct water stream to hot liquids.

#### **Advice for firefighters**

**Fire Fighting Procedures:** Keep people away. Isolate fire and deny unnecessary entry. Use water spray to cool fire exposed containers and fire affected zone until fire is out and danger of reignition has passed. Fight fire from protected location or safe distance. Consider the use of unmanned hose holders or monitor nozzles. Immediately withdraw all personnel from the area in case of rising sound from venting safety device or discoloration of the container. Do not use direct water stream. May spread fire. Move container from fire area if this is possible without hazard. Burning liquids may be moved by flushing with water to protect personnel and minimize property damage. Contain fire water run-off if possible. Fire water run-off, if not contained, may cause environmental damage. Review the "Accidental Release Measures" and the "Ecological Information" sections of this (M)SDS.

**Special protective equipment for firefighters:** Wear positive-pressure self-contained breathing apparatus (SCBA) and protective fire fighting clothing (includes fire fighting helmet, coat, trousers, boots, and gloves). Avoid contact with this material during fire fighting operations. If contact is likely, change to full chemical resistant fire fighting clothing with self-contained breathing apparatus. If this is not available, wear full chemical resistant clothing with self-contained breathing apparatus and fight fire from a remote location. For protective equipment in post-fire or non-fire clean-up situations, refer to the relevant sections.

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## **6. ACCIDENTAL RELEASE MEASURES**

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**Personal precautions, protective equipment and emergency procedures:** Isolate area. Keep unnecessary and unprotected personnel from entering the area. Keep personnel out of confined or poorly ventilated areas. Keep upwind of spill. Spilled material may cause a slipping hazard. Ventilate area of leak or spill. Confined space entry procedures must be followed before entering the area. Refer to section 7, Handling, for additional precautionary measures. Use appropriate safety equipment. For additional information, refer to Section 8, Exposure Controls and Personal Protection.

**Environmental precautions:** Prevent from entering into soil, ditches, sewers, waterways and/or groundwater. See Section 12, Ecological Information.

**Methods and materials for containment and cleaning up:** Contain spilled material if possible. Absorb with materials such as: Dirt. Sand. Sawdust. Isolate area until gas has dispersed. Apply vapor suppression foams until spill can be cleaned up. Knock down and dilute vapors with water fog or spray. Collect in suitable and properly labeled containers. Wash the spill site with water. See Section 13, Disposal Considerations, for additional information.

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## **7. HANDLING AND STORAGE**

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**Precautions for safe handling:** Avoid contact with eyes. Wash thoroughly after handling. Avoid breathing vapor. Use with adequate ventilation. Keep container closed. Spills of these organic materials on hot fibrous insulations may lead to lowering of the autoignition temperatures possibly

resulting in spontaneous combustion. Do not enter confined spaces unless adequately ventilated. See Section 8, EXPOSURE CONTROLS AND PERSONAL PROTECTION.

Spills of these organic materials on hot fibrous insulations may lead to lowering of the autoignition temperatures possibly resulting in spontaneous combustion.

**Conditions for safe storage:** Store in a dry place. Avoid prolonged exposure to heat and air. Protect from atmospheric moisture. Blowing agent may migrate from product and accumulate in some storage situations. Elevated temperatures can cause pressure buildup in closed containers due to the release of blowing agents. Store in the following material(s): Carbon steel. Stainless steel. Polypropylene. Polyethylene-lined container. Teflon. Glass-lined container. Aluminum. Plasite 3066 lined container. Plasite 3070 lined container. 316 stainless steel. See Section 10 for more specific information.

## 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

### Control parameters

Exposure limits are listed below, if they exist.

Component	Regulation	Type of listing	Value/Notation
1,1,1,2-Tetrafluoroethane	US WEEL	TWA	1,000 ppm
1,1,1,3,3-Pentafluoropropane	US WEEL	TWA	300 ppm
Triethyl phosphate	US WEEL	TWA	7.45 mg/m3
Ethylene glycol	Dow IHG	TWA	50 mg/m3
	Dow IHG	STEL	100 mg/m3
	ACGIH	C Aerosol only	100 mg/m3
	CAL PEL	C Vapour	100 mg/m3 40 ppm

### Exposure controls

**Engineering controls:** Use engineering controls to maintain airborne level below exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, use only in enclosed systems or with local exhaust ventilation. Exhaust systems should be designed to move the air away from the source of vapor/aerosol generation and people working at this point. Lethal concentrations may exist in areas with poor ventilation.

### Individual protection measures

**Eye/face protection:** Use safety glasses (with side shields).

#### Skin protection

**Hand protection:** Use gloves chemically resistant to this material when prolonged or frequently repeated contact could occur. Examples of preferred glove barrier materials include: Chlorinated polyethylene. Polyethylene. Ethyl vinyl alcohol laminate ("EVAL"). Polyvinyl alcohol ("PVA"). Styrene/butadiene rubber. Viton. Examples of acceptable glove barrier materials include: Butyl rubber. Natural rubber ("latex"). Polyvinyl chloride ("PVC" or "vinyl"). NOTICE: The selection of a specific glove for a particular application and duration of use in a workplace should also take into account all relevant workplace factors such as, but not limited to: Other chemicals which may be handled, physical requirements (cut/puncture protection, dexterity, thermal protection), potential body reactions to glove materials, as well as the instructions/specifications provided by the glove supplier.

**Other protection:** Wear clean, body-covering clothing.

**Respiratory protection:** Respiratory protection should be worn when there is a potential to exceed the exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, use an approved respirator. When respiratory protection is required, use an approved positive-pressure self-contained breathing apparatus or positive-

pressure airline with auxiliary self-contained air supply. For emergency conditions, use an approved positive-pressure self-contained breathing apparatus. In confined or poorly ventilated areas, use an approved self-contained breathing apparatus or positive pressure air line with auxiliary self-contained air supply.

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## 9. PHYSICAL AND CHEMICAL PROPERTIES

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<b>Appearance</b>	
<b>Physical state</b>	Liquefied gas
<b>Color</b>	yellow
<b>Odor</b>	characteristic
<b>Odor Threshold</b>	No test data available
<b>pH</b>	Not applicable
<b>Melting point/range</b>	No test data available
<b>Freezing point</b>	No test data available
<b>Boiling point (760 mmHg)</b>	No test data available
<b>Flash point</b>	> 100 °C (> 212 °F) <i>Estimated.</i>
<b>Evaporation Rate (Butyl Acetate = 1)</b>	No test data available
<b>Flammability (solid, gas)</b>	Not Applicable
<b>Lower explosion limit</b>	No test data available
<b>Upper explosion limit</b>	No test data available
<b>Vapor Pressure</b>	Not applicable
<b>Relative Vapor Density (air = 1)</b>	No test data available
<b>Relative Density (water = 1)</b>	1.18 <i>Calculated.</i>
<b>Water solubility</b>	No data available
<b>Partition coefficient: n-octanol/water</b>	No data available
<b>Auto-ignition temperature</b>	No test data available
<b>Decomposition temperature</b>	No test data available
<b>Kinematic Viscosity</b>	2240 cSt <i>ASTM D4878</i>
<b>Explosive properties</b>	Not explosive
<b>Oxidizing properties</b>	No
<b>Molecular weight</b>	No data available

NOTE: The physical data presented above are typical values and should not be construed as a specification.

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## 10. STABILITY AND REACTIVITY

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**Reactivity:** No data available

**Chemical stability:** Stable under recommended storage conditions. See Storage, Section 7.

**Possibility of hazardous reactions:** Will not occur by itself.

**Conditions to avoid:** Product can oxidize at elevated temperatures. Elevated temperatures can cause pressure buildup in closed containers due to the release of blowing agents. Generation of gas during decomposition can cause pressure in closed systems.

**Incompatible materials:** Avoid contact with oxidizing materials. Avoid contact with: Strong acids. Strong bases. Avoid unintended contact with isocyanates. The reaction of polyols and isocyanates generates heat.

**Hazardous decomposition products:** Decomposition products depend upon temperature, air supply and the presence of other materials. Decomposition products can include and are not limited to: Carbon dioxide. Alcohols. Ethers. Hydrocarbons. Hydrogen halides. Ketones. Polymer fragments.

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## 11. TOXICOLOGICAL INFORMATION

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*Toxicological information appears in this section when such data is available.*

### Acute toxicity

#### Acute oral toxicity

Low toxicity if swallowed. Small amounts swallowed incidentally as a result of normal handling operations are not likely to cause injury; however, swallowing larger amounts may cause injury. Signs and symptoms of excessive exposure may include: May cause lacrimation (tears). Salivation. Convulsions. Tremors. Increased activity (hyperactivity).

As product: Single dose oral LD50 has not been determined.  
LD50, Rat, > 2,000 mg/kg Estimated.

#### Acute dermal toxicity

Prolonged skin contact is unlikely to result in absorption of harmful amounts.

As product: The dermal LD50 has not been determined.  
LD50, Rabbit, > 2,000 mg/kg Estimated.

#### Acute inhalation toxicity

Prolonged excessive exposure may cause adverse effects. In confined or poorly ventilated areas, vapor can easily accumulate and can cause unconsciousness and death due to displacement of oxygen. May cause respiratory irritation and central nervous system depression. Excessive exposure may increase sensitivity to epinephrine and increase myocardial irritability (irregular heartbeats). Symptoms of excessive exposure may be anesthetic or narcotic effects; dizziness and drowsiness may be observed.

As product: The LC50 has not been determined.

### Skin corrosion/irritation

Prolonged contact may cause slight skin irritation with local redness.

### Serious eye damage/eye irritation

May cause slight eye irritation.

May cause slight temporary corneal injury.

### Sensitization

For skin sensitization:  
No relevant data found.

For respiratory sensitization:  
No relevant data found.

**Specific Target Organ Systemic Toxicity (Single Exposure)**

Evaluation of available data suggests that this material is not an STOT-SE toxicant.

**Specific Target Organ Systemic Toxicity (Repeated Exposure)**

Contains a component which is reported to be a weak organophosphate-type cholinesterase inhibitor.  
Contains component(s) which have been reported to cause effects on the following organs in animals:  
Heart.  
Liver.

**Carcinogenicity**

No relevant data found.

**Teratogenicity**

Contains component(s) which, in laboratory animals, have been toxic to the fetus at doses nontoxic to the mother. Contains component(s) which, in laboratory animals, have been toxic to the fetus only at doses toxic to the mother.

**Reproductive toxicity**

In animal studies on component(s), effects on reproduction were seen only at doses that produced significant toxicity to the parent animals.

**Mutagenicity**

Genetic toxicity studies on tested components were predominantly negative. Contains component(s) which were negative in some animal genetic toxicity studies and positive in others.

**Aspiration Hazard**

Based on physical properties, not likely to be an aspiration hazard.

**COMPONENTS INFLUENCING TOXICOLOGY:**

**1,1,1,2-Tetrafluoroethane**

**Acute inhalation toxicity**

LC50, Rat, 4 Hour, vapour, > 1,500 mg/l

**Glycerol propylene oxide polymer**

**Acute inhalation toxicity**

At room temperature, exposure to vapor is minimal due to low volatility; single exposure is not likely to be hazardous. Vapor from heated material or mist may cause respiratory irritation.

The LC50 has not been determined.

**Polyester polyol, aromatic**

**Acute inhalation toxicity**

The LC50 has not been determined.

**Sucrose , propylene oxide**

**Acute inhalation toxicity**



At room temperature, exposure to vapor is minimal due to low volatility; single exposure is not likely to be hazardous. Vapor from heated material or mist may cause respiratory irritation.

Typical for this family of materials. No deaths occurred following exposure to a saturated atmosphere.

#### **Tris(1-chloro-2-propyl) phosphate**

##### **Acute inhalation toxicity**

No deaths occurred at this concentration. LC50, Rat, 4 Hour, dust/mist, > 7 mg/l

#### **1,1,1,3,3-Pentafluoropropane**

##### **Acute inhalation toxicity**

Prolonged excessive exposure may cause adverse effects. In confined or poorly ventilated areas, vapor can easily accumulate and can cause unconsciousness and death due to displacement of oxygen. May cause respiratory irritation and central nervous system depression. Symptoms may include headache, dizziness and drowsiness, progressing to incoordination and unconsciousness. Symptoms of excessive exposure may be anesthetic or narcotic effects; dizziness and drowsiness may be observed. Excessive exposure may increase sensitivity to epinephrine and increase myocardial irritability (irregular heartbeats).

LC50, Rat, 4 Hour, vapour, 1,096 mg/l

#### **Triethyl phosphate**

##### **Acute inhalation toxicity**

LC50, Rat, 4 Hour, dust/mist, > 2.35 mg/l No deaths occurred at this concentration.

#### **Ethylene glycol**

##### **Acute inhalation toxicity**

LC50, Rat, male and female, 6 Hour, dust/mist, > 2.5 mg/l

#### **N,N,N',N',N''''-Pentamethylene triamine**

##### **Acute inhalation toxicity**

LC50, Rat, 1 Hour, vapour, > 1.48 mg/l No deaths occurred at this concentration.

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## **12. ECOLOGICAL INFORMATION**

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*Ecotoxicological information appears in this section when such data is available.*

### **Toxicity**

#### **1,1,1,2-Tetrafluoroethane**

##### **Acute toxicity to fish**

Material is practically non-toxic to aquatic organisms on an acute basis (LC50/EC50/EL50/LL50 >100 mg/L in the most sensitive species tested).  
LC50, Oncorhynchus mykiss (rainbow trout), semi-static test, 96 Hour, 450 mg/l

##### **Acute toxicity to aquatic invertebrates**

EC50, Daphnia magna (Water flea), 48 Hour, 980 mg/l

##### **Toxicity to bacteria**

EC50, Pseudomonas putida, static test, 6 Hour, Growth inhibition, > 730 mg/l

**Glycerol propylene oxide polymer**

**Acute toxicity to fish**

For this family of materials:

Material is practically non-toxic to aquatic organisms on an acute basis (LC50/EC50/EL50/LL50 >100 mg/L in the most sensitive species tested).

**Chronic toxicity to aquatic invertebrates**

NOEC, Daphnia magna (Water flea), semi-static test, 21 d, mortality, >= 10 mg/l

LOEC, Daphnia magna (Water flea), semi-static test, 21 d, mortality, > 10 mg/l

**Polyester polyol, aromatic**

**Acute toxicity to fish**

No relevant data found.

**Sucrose , propylene oxide**

**Acute toxicity to fish**

Material is practically non-toxic to aquatic organisms on an acute basis (LC50/EC50/EL50/LL50 >100 mg/L in the most sensitive species tested).

LC50, Danio rerio (zebra fish), static test, 96 Hour, 6,310 mg/l, OECD Test Guideline 203 or Equivalent

**Acute toxicity to aquatic invertebrates**

EC50, Daphnia magna (Water flea), static test, 48 Hour, 9,890 mg/l, OECD Test Guideline 202 or Equivalent

**Chronic toxicity to aquatic invertebrates**

NOEC, Daphnia magna (Water flea), semi-static test, 21 d, mortality, >= 10 mg/l

LOEC, Daphnia magna (Water flea), semi-static test, 21 d, mortality, > 10 mg/l

**Tris(1-chloro-2-propyl) phosphate**

**Acute toxicity to fish**

Material is slightly toxic to aquatic organisms on an acute basis (LC50/EC50 between 10 and 100 mg/L in the most sensitive species tested).

LC50, Lepomis macrochirus (Bluegill sunfish), static test, 96 Hour, 84 mg/l, OECD Test Guideline 203 or Equivalent

**Acute toxicity to aquatic invertebrates**

EC50, Daphnia magna (Water flea), 48 Hour, 131 mg/l

**Acute toxicity to algae/aquatic plants**

ErC50, Pseudokirchneriella subcapitata (green algae), static test, 96 Hour, Growth rate inhibition, 82 mg/l, OECD Test Guideline 201 or Equivalent

**Toxicity to bacteria**

EC50, activated sludge, Respiration inhibition, 3 Hour, 784 mg/l, OECD 209 Test

**Chronic toxicity to aquatic invertebrates**

NOEC, Daphnia magna (Water flea), semi-static test, 21 d, number of offspring, 32 mg/l

MATC (Maximum Acceptable Toxicant Level), Daphnia magna (Water flea), semi-static test, 21 d, number of offspring, > 32 mg/l

**1,1,1,3,3-Pentafluoropropane**

**Acute toxicity to fish**

Material is practically non-toxic to aquatic organisms on an acute basis (LC50/EC50/EL50/LL50 >100 mg/L in the most sensitive species tested).  
LC50, Oncorhynchus mykiss (rainbow trout), semi-static test, 96 Hour, > 100 mg/l

**Acute toxicity to aquatic invertebrates**

EC50, Daphnia magna (Water flea), static test, 48 Hour, > 100 mg/l

**Acute toxicity to algae/aquatic plants**

ErC50, Selenastrum capricornutum (green algae), static test, 72 Hour, Growth rate, > 118 mg/l

**Chronic toxicity to aquatic invertebrates**

NOEC, Daphnia magna (Water flea), semi-static test, 14 d, mortality, 29 mg/l

**Triethyl phosphate**

**Acute toxicity to fish**

Material is practically non-toxic to aquatic organisms on an acute basis (LC50/EC50/EL50/LL50 >100 mg/L in the most sensitive species tested).  
LC50, Leuciscus idus (Golden orfe), static test, 48 Hour, 2,140 mg/l, OECD Test Guideline 203 or Equivalent

**Acute toxicity to aquatic invertebrates**

EC50, Daphnia magna (Water flea), static test, 48 Hour, 350 mg/l, OECD Test Guideline 202 or Equivalent

**Acute toxicity to algae/aquatic plants**

EC50, Desmodesmus subspicatus (green algae), 72 Hour, Growth rate inhibition, 900 mg/l, OECD Test Guideline 201

**Toxicity to bacteria**

EC50, activated sludge, Respiration inhibition, 30 min, > 2,985 mg/l, OECD 209 Test

**Ethylene glycol**

**Acute toxicity to fish**

Material is practically non-toxic to aquatic organisms on an acute basis (LC50/EC50/EL50/LL50 >100 mg/L in the most sensitive species tested).  
LC50, Pimephales promelas (fathead minnow), static test, 96 Hour, 72,860 mg/l, Other guidelines

**Acute toxicity to aquatic invertebrates**

EC50, Daphnia magna (Water flea), static test, 48 Hour, > 100 mg/l, OECD Test Guideline 202 or Equivalent

**Acute toxicity to algae/aquatic plants**

ErC50, Pseudokirchneriella subcapita, 96 Hour, Growth rate inhibition, 6,500 - 13,000 mg/l, Other guidelines

**Toxicity to bacteria**

EC50, activated sludge, 30 min, 225 mg/l, OECD 209 Test

**N,N,N',N',N''''-Pentamethylene triamine**

**Acute toxicity to fish**

May increase pH of aquatic systems to > pH 10 which may be toxic to aquatic organisms.  
Based on information for a similar material:

Material is slightly toxic to aquatic organisms on an acute basis (LC50/EC50 between 10 and 100 mg/L in the most sensitive species tested).

**Persistence and degradability**

**1,1,1,2-Tetrafluoroethane**

**Biodegradability:** Material is expected to biodegrade very slowly (in the environment). Fails to pass OECD/EEC tests for ready biodegradability.

10-day Window: Fail

**Biodegradation:** 4 %

**Exposure time:** 28 d

**Method:** OECD Test Guideline 301D or Equivalent

**Theoretical Oxygen Demand:** 0.47 mg/mg

**Photodegradation**

**Test Type:** Half-life (indirect photolysis)

**Sensitizer:** OH radicals

**Atmospheric half-life:** 1,700 d

**Method:** Estimated.

**Glycerol propylene oxide polymer**

**Biodegradability:** For this family of materials: Based on stringent OECD test guidelines, this material cannot be considered as readily biodegradable; however, these results do not necessarily mean that the material is not biodegradable under environmental conditions. Material is ultimately biodegradable (reaches > 70% mineralization in OECD test(s) for inherent biodegradability).

**Polyester polyol, aromatic**

**Biodegradability:** No relevant data found.

**Sucrose , propylene oxide**

**Biodegradability:** Based on information for a similar material: Material is inherently biodegradable (reaches > 20% biodegradation in OECD test(s) for inherent biodegradability).

**Tris(1-chloro-2-propyl) phosphate**

**Biodegradability:** Material is expected to biodegrade very slowly (in the environment). Fails to pass OECD/EEC tests for ready biodegradability.

10-day Window: Fail

**Biodegradation:** 14 %

**Exposure time:** 28 d

**Method:** OECD Test Guideline 301E or Equivalent

10-day Window: Not applicable

**Biodegradation:** 95 %

**Exposure time:** 64 d

**Method:** OECD Test Guideline 302A or Equivalent

**Theoretical Oxygen Demand:** 1.17 mg/mg

**Photodegradation**

**Test Type:** Half-life (indirect photolysis)

**Sensitizer:** OH radicals

**Atmospheric half-life:** 0.24 d

**Method:** Estimated.

**1,1,1,3,3-Pentafluoropropane**

**Biodegradability:** Material is expected to biodegrade very slowly (in the environment). Fails to pass OECD/EEC tests for ready biodegradability.

10-day Window: Fail

**Biodegradation:** 8 %

**Exposure time:** 28 d

**Method:** OECD Test Guideline 301D or Equivalent

**Theoretical Oxygen Demand:** 0.60 mg/mg

**Photodegradation**

**Test Type:** Half-life (indirect photolysis)

**Sensitizer:** OH radicals

**Atmospheric half-life:** 360 d

**Method:** Estimated.

**Triethyl phosphate**

**Biodegradability:** Material is ultimately biodegradable (reaches > 70% mineralization in OECD test(s) for inherent biodegradability).

10-day Window: Not applicable

**Biodegradation:** > 90 %

**Exposure time:** 28 d

**Method:** OECD Test Guideline 302B or Equivalent

**Theoretical Oxygen Demand:** 1.58 mg/mg

**Ethylene glycol**

**Biodegradability:** Material is readily biodegradable. Passes OECD test(s) for ready biodegradability. Material is ultimately biodegradable (reaches > 70% mineralization in OECD test(s) for inherent biodegradability).

10-day Window: Pass

**Biodegradation:** 90 - 100 %

**Exposure time:** 10 d

**Method:** OECD Test Guideline 301A or Equivalent

10-day Window: Not applicable

**Biodegradation:** 90 %

**Exposure time:** 1 d

**Method:** OECD Test Guideline 302B or Equivalent

**Theoretical Oxygen Demand:** 1.29 mg/mg

**N,N,N',N',N''-Pentamethylene triamine**

**Biodegradability:** Based on information for a similar material: Material is expected to be readily biodegradable.

**Biodegradation:** > 70 %

**Exposure time:** 28 d

**Method:** OECD Test Guideline 301B or Equivalent

**Theoretical Oxygen Demand:** 3.42 mg/mg

**Bioaccumulative potential**

**Bioaccumulation:** No data available.

**Mobility in soil****1,1,1,2-Tetrafluoroethane**

Potential for mobility in soil is high (Koc between 50 and 150).

**Partition coefficient (Koc):** 97 Estimated.

**Glycerol propylene oxide polymer**

No relevant data found.

**Polyester polyol, aromatic**

No relevant data found.

**Sucrose , propylene oxide**

No relevant data found.

**Tris(1-chloro-2-propyl) phosphate**

Potential for mobility in soil is slight (Koc between 2000 and 5000).

**Partition coefficient (Koc):** 1300 Estimated.

**1,1,1,3,3-Pentafluoropropane**

Potential for mobility in soil is medium (Koc between 150 and 500).

**Partition coefficient (Koc):** 280 Estimated.

**Triethyl phosphate**

Potential for mobility in soil is very high (Koc between 0 and 50).

Given its very low Henry's constant, volatilization from natural bodies of water or moist soil is not expected to be an important fate process.

**Partition coefficient (Koc):** 48 Estimated.

**Ethylene glycol**

Given its very low Henry's constant, volatilization from natural bodies of water or moist soil is not expected to be an important fate process.

Potential for mobility in soil is very high (Koc between 0 and 50).

**Partition coefficient (Koc):** 1 Estimated.

**N,N,N',N',N''-Pentamethylene triamine**

Potential for mobility in soil is low (Koc between 500 and 2000).

**Partition coefficient (Koc):** 940 Estimated.

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**13. DISPOSAL CONSIDERATIONS**

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**Disposal methods:** DO NOT DUMP INTO ANY SEWERS, ON THE GROUND, OR INTO ANY BODY OF WATER. All disposal practices must be in compliance with all Federal, State/Provincial and local laws and regulations. Regulations may vary in different locations. Waste characterizations and compliance with applicable laws are the responsibility solely of the waste generator. AS YOUR SUPPLIER, WE HAVE NO CONTROL OVER THE MANAGEMENT PRACTICES OR MANUFACTURING PROCESSES OF PARTIES HANDLING OR USING THIS MATERIAL. THE INFORMATION PRESENTED HERE PERTAINS ONLY TO THE PRODUCT AS SHIPPED IN ITS INTENDED CONDITION AS DESCRIBED IN MSDS SECTION: Composition Information. FOR UNUSED & UNCONTAMINATED PRODUCT, the preferred options include sending to a licensed, permitted: Recycler. Reclaimer. Incinerator or other thermal destruction device. For additional

information, refer to: Handling & Storage Information, MSDS Section 7 Stability & Reactivity Information, MSDS Section 10 Regulatory Information, MSDS Section 15

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## 14. TRANSPORT INFORMATION

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### DOT

<b>Proper shipping name</b>	Chemical under pressure, n.o.s.(1,1,1,2-Tetrafluoroethane)
<b>UN number</b>	UN 3500
<b>Class</b>	2.2
<b>Packing group</b>	

### Classification for SEA transport (IMO-IMDG):

<b>Proper shipping name</b>	CHEMICAL UNDER PRESSURE, N.O.S.(1,1,1,2-Tetrafluoroethane)
<b>UN number</b>	UN 3500
<b>Class</b>	2.2
<b>Packing group</b>	
<b>Marine pollutant</b>	No
<b>Transport in bulk according to Annex I or II of MARPOL 73/78 and the IBC or IGC Code</b>	Consult IMO regulations before transporting ocean bulk

### Classification for AIR transport (IATA/ICAO):

<b>Proper shipping name</b>	Chemical under pressure, n.o.s.(1,1,1,2-Tetrafluoroethane)
<b>UN number</b>	UN 3500
<b>Class</b>	2.2
<b>Packing group</b>	

This information is not intended to convey all specific regulatory or operational requirements/information relating to this product. Transportation classifications may vary by container volume and may be influenced by regional or country variations in regulations. Additional transportation system information can be obtained through an authorized sales or customer service representative. It is the responsibility of the transporting organization to follow all applicable laws, regulations and rules relating to the transportation of the material.

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## 15. REGULATORY INFORMATION

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### OSHA Hazard Communication Standard

This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

### Superfund Amendments and Reauthorization Act of 1986 Title III (Emergency Planning and Community Right-to-Know Act of 1986) Sections 311 and 312

Acute Health Hazard  
Chronic Health Hazard

Sudden Release of Pressure Hazard

**Superfund Amendments and Reauthorization Act of 1986 Title III (Emergency Planning and Community Right-to-Know Act of 1986) Section 313**

This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

**Comprehensive Environmental Response, Compensation, and Liability Act of 1980 (CERCLA) Section 103**

Calculated RQ exceeds reasonably attainable upper limit.

Components	CASRN	RQ
Ethylene glycol	107-21-1	5000 lbs RQ

**Pennsylvania Worker and Community Right-To-Know Act:**

The following chemicals are listed because of the additional requirements of Pennsylvania law:

Components	CASRN
1,4-Dioxane	123-91-1

**California Proposition 65 (Safe Drinking Water and Toxic Enforcement Act of 1986)**

WARNING: This product contains a chemical(s) known to the State of California to cause cancer.

Components	CASRN
1,4-Dioxane	123-91-1

**California Proposition 65 (Safe Drinking Water and Toxic Enforcement Act of 1986)**

WARNING: This product contains a chemical(s) known to the State of California to cause birth defects or other reproductive harm.

Components	CASRN
Ethylene glycol	107-21-1

**United States TSCA Inventory (TSCA)**

All components of this product are in compliance with the inventory listing requirements of the U.S. Toxic Substances Control Act (TSCA) Chemical Substance Inventory.

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## 16. OTHER INFORMATION

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**Revision**

Identification Number: 102984265 / A001 / Issue Date: 05/24/2016 / Version: 2.0

Most recent revision(s) are noted by the bold, double bars in left-hand margin throughout this document.

**Legend**

ACGIH	USA. ACGIH Threshold Limit Values (TLV)
C	Ceiling limit
CAL PEL	California permissible exposure limits for chemical contaminants (Title 8, Article 107)
Dow IHG	Dow Industrial Hygiene Guideline
STEL	Short term exposure limit



TWA	Time weighted average
US WEEL	USA. Workplace Environmental Exposure Levels (WEEL)

**Information Source and References**

This SDS is prepared by Product Regulatory Services and Hazard Communications Groups from information supplied by internal references within our company.

THE DOW CHEMICAL COMPANY urges each customer or recipient of this (M)SDS to study it carefully and consult appropriate expertise, as necessary or appropriate, to become aware of and understand the data contained in this (M)SDS and any hazards associated with the product. The information herein is provided in good faith and believed to be accurate as of the effective date shown above. However, no warranty, express or implied, is given. Regulatory requirements are subject to change and may differ between various locations. It is the buyer's/user's responsibility to ensure that his activities comply with all federal, state, provincial or local laws. The information presented here pertains only to the product as shipped. Since conditions for use of the product are not under the control of the manufacturer, it is the buyer's/user's duty to determine the conditions necessary for the safe use of this product. Due to the proliferation of sources for information such as manufacturer-specific (M)SDSs, we are not and cannot be responsible for (M)SDSs obtained from any source other than ourselves. If you have obtained an (M)SDS from another source or if you are not sure that the (M)SDS you have is current, please contact us for the most current version.